

Metal Additive Manufacturing System

BLT-S800





Registration



ATEX (Explosion Proof) Certification



ISO9001:2015 / ISO14001:2015 / ISO45001:2018

The Pillar of, "BRIGHT", Dancing with the Lasers

Selecting Excellent Component

Full-format Printing Stably Unattended Operation for 24 hours

Large-size and High-quality Production More Valuable after Multiple Tests





The component of complex feature can be integrated formed

Software



Multi-beam Lasers Seamless Splicing The forming quality of each area is consistent



Filtration System
Filter's life is over
100,000 hours



Supply System
Intelligent detection
Modularized powder
storage mechanism



Self-adapting Powder Bed Correction Deep learning technology makes printing smarter



Scraper
Fixed layer thickness
Adhere to the quality



Design of Oxygen Sensor

Multiple safety

protection design

Undistorted key parameters

Supporting Materials	Titanium Alloy, Aluminum, High Temperature Alloy, Stainless Steel, High-strength Steel, Tool Steel
Build Dimension ⁽¹⁾	800mm×800mm×600mm(W × D × H)
Laser Power	500W×6; 500W×8; 500W×10
Wave Length	1060nm-1080nm
Layer Thickness	20μm~100μm
Maximum Scanning Speed	7m/s
Building Speed ⁽²⁾	150cm³/h
Preheating Temperature	RT +20°C~100°C
Beam Quality	M ² <1.1
Optics System	F-theta Lens
Recoating	Single/Double Recoating System
Minimum Oxygen Content	≤100ppm
Gas Requirement	Ar/N ₂
Power Requirement	≤22KW
Power Supply	AC380V 3Ph/N/PE
Dimension of the System	5700mm×5000mm×4400mm(W×D×H)
Weight of the System	About 24300kg



Magics; BLT-BP; BLT-MCS





BLT-S800 APPLICATIONS



Engine Integration

Material: High-temperature Alloy

Size: Φ800mm×400mm

Weight: 27kg

Duration: Printing for 175 hours with six lasers

Taking areo engines as the basic configuration carrier, the product combines the advantages of additive manufacturing with high flexibility design and the principle of additive manufacturing process adaptability. Through integrated design, it integrates typical complex features such as light-weight, spatial multi-scale structures, special-shaped curved surfaces, flow channel, etc. This product finally realizes the overall preparation of large-size components and partial flexble mobility features.

BLT-S800 INTELLIGENT MODULES -

Standard Configuration

Self-diagnosis Fault-grading/Full Printing Process Traceability/Working State Maintenance by UPS in Case of Power off / Powdering Quality Control Module/ Height Self-checking on Parts

Optional Configuration

BLT-MCS Third-party Interconnection/3D Reconstruction Function /BLT-MES System

BLT-S800 AUXILIARY MACHINES



Powder Sieving Machine BLT-SF400C



Vacuum Material Machine BLT-VC35



Purifier BLT-QFJ600A



Powder Supply System BLT-PC300A

DESCRIPTION BLT-S800 SUPPORTING CONSUMES

General Consumes

Powder

Scraper/Substrate/Filter Element

Titanium Alloy/Aluminum/High Temperature Alloy/Stainless Steel /High-strength Steel/Tool Steel