

Metal Additive Manufacturing System







CE Safety Certification

Laser FDA Safety Certification ATEX (Explosion Proof) Certification



ISO9001:2015 / ISO14001:2015 / ISO45001:2018

BLT-S450/S450T/S450Q

Selecting Excellent Components

Stable Full-substrate
Printing

24-hour Unattended Operation

Large-size and Highquality Production More Intelligent Solutions



3 kinds of Building Dimension 2 kinds of Laser Power Options Suitable for different

Dimension of

Weight of the System

the System



One Step Ahead, Aimed at the Future

Multi-beam Lasers Seamless Splicing The building quality of each area is consistent



Hard Scraper Fixed layer thickness Adhere to the quality



Self-adapting Powder Spreading Correction Deep learning technology makes printing smarter



Permanent Filtration System Filter's life lasts for 10 years



Powder Supply System Automatic powder adding uninterrupted production

manufacturing scenarios	or each area is consistent	makes pr
Supporting Materials	Titanium Alloy, Aluminum, Superalloy, Stainless Steel, High-strength Steel, Tool Steel	
Build Dimension ⁽¹⁾	400mm×400mm×500mm(W × D × H)(BLT-S450) 400mm×450mm×500mm(W × D × H)(BLT-S450T) 450mm×450mm×500mm(W × D × H)(BLT-S450Q)	
Laser Power	500W; 500W×2; 500W×4	
Wave Length	1060nm-1080nm	
Layer Thickness	20μm~100μm	
Maximum Scanning Speed	7m/s	
Building Speed ⁽²⁾	25cm³/h; 50cm³/h; 100cm³/h	
Preheating Temperature	RT +20°C~100°C	
Beam Quality	M ² <1.1	
Optics System	F-theta Lens	
Recoating	Single/Double Recoating System	
Minimum Oxygen Content	≤100ppm	
Gas Requirement	Ar	
Power Requirement	≤10kW; ≤12kW; ≤15kW	
Supply Voltage	AC380V 3Ph/N/PE	



Approx. 14500kg

6100mm×4050mm×3400mm(W×D×H)









❷ BLT-S450/S450T/S450Q APPLICATIONS



Endframe Foundation



Heat Exchanger



Central Gear Drive Housing



Blow Molding Bottle Mold

DESCRIPTION BLT-S450/S450T/S450Q INTELLIGENT MODULES

Standard Functions

Self-diagnosis Fault-grading/Full Printing Process Traceability/Powder Spreading Quality Control/3D Reconstruction

Optional Functions

BLT-MCS Third-party Interconnection/BLT-MES System

▶ BLT-S450/S450T/S450Q AUXILIARY MACHINES



Powder Sieving Machine BLT-SF800



Powder Collection Machine BLT-WL400



Powder Cleaning Machine BLT-OF600



Powder Adding Machine BLT-GF300

DESCRIPTION BLT-S450/S450T/S450Q CONSUMABLES AND POWDERS

Consumable

Powder

Scraper/Substrate

Titanium Alloy/Aluminum/Superalloy/Stainless Steel /High-strength Steel/Tool Steel